Electronic-nose for detecting environmental pollutants: signal processing and analog front-end design

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Abstract Environmental monitoring relies on compact, portable sensor systems capable of detecting pollutants in real-time. An integrated chemical sensor array system is developed for detection and identification of environmental pollutants in diesel and gasoline exhaust fumes. The system consists of a low noise floor analog front-end (AFE) followed by a signal processing stage. In this paper, we present techniques to detect, digitize, denoise and classify a certain set of analytes. The proposed AFE reads out the output of eight conductometric sensors and eight amperometric electrochemical sensors and achieves 91 dB SNR at 23.4 mW quiescent power consumption for all channels. We demonstrate signal denoising using a discrete wavelet transform based technique. Appropriate features are extracted from sensor data, and pattern classification methods are used to identify the analytes. Several existing pattern classification algorithms are used for analyte detection and the comparative results are presented.

Keywords Electronic nose · Gas sensors · Analog front end · ADC · Chopper stabilization · Feature extraction

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1 Introduction

Diesel and gasoline internal combustion engines produce exhaust, which is a complex mixture of gases and fine particles. Several previous studies have linked respiratory diseases and cancer to exposure to gasoline and diesel exhaust [1-4].

National Institutes of Health (NIH) launched an initiative for exploring the environmental roots of these diseases [5]. A reliable and reproducible quantitative measure of exposure is required to establish a direct linkage of these diseases to diesel and/or gasoline exhaust. Traditionally the detection of environmental emissions has been performed by using analytical instruments such as gas chromatography/mass spectrometry (GC/MS) that are expensive, have high operating costs and require trained personnel [6]. These techniques are not appropriate for real-time on-site operation. Electronic noses (e-noses), which rely on arrays of partially-selective chemical sensors for detection of volatile chemicals, are a portable and cost-effective alternative [7]. In the past, e-noses have been used in diverse applications such as spoilage detection of foodstuffs [8, 9], disease diagnosis [10, 11] and process control [12]. Environmental monitoring has become an important area of application of e-noses during the past two decades due to the increasing awareness of the effects of pollution on human health and the quality of the environment [13]. Previously, electronic noses have been used for environmental monitoring in applications such as detection of smoke compounds [14], the determination of indoor air quality [15] and odor emission rate of a compost hall [16]. However they have not been applied for real-time exhaust monitoring problem. Monitoring a large number of pollutant gases and particulates in the air is an emerging application where the potential of the electronic nose is yet to be established. The introduction of the electronic nose for this task is very challenging. In addition to very complex target mixtures and low detection thresholds, varying ambient conditions such as temperature and humidity distort the analyte signatures [13]. Thus, the classification method must be robust to changes in analyte concentration levels and environmental factors such as temperature and humidity. A mobile sensor system is being developed [17, 18] which is designed to be capable of monitoring up to 40 analytes in diesel and gasoline exhaust in real-time. The system is light-weight and low-cost and can be worn as a badge, similar to a radiation counter.

These light-weight badges will each house an array of electrochemical nanosensors for detecting and measuring trace analytes in exhaust gases. This is in contrast to the current analytical techniques which are expensive, bulky and have significant power requirements. The system consists of:

- (a) an array of partially selective conductometric and amperometric sensors which perform chemical sensing,
- (b) an integrated microelectronic component for power management and data collection (i.e. the analog front-end)
- (c) a signal processing module for automatic identification of the pollutants.

A block diagram of the system is illustrated in Fig. 1 and its prototype badge style sensor platform is shown in Fig. 2. A reconfigurable analog front-end (AFE) sensor interface circuit provides data acquisition and interfaces to the DSP microcontroller. The electrochemical micro-electronics supports a multi-channel electrochemical array with high performance amperometric and conductometric sensors. This sensor front-end consists of

- (a) low noise, programmable readout-amplifiers,
- (b) sensor stimuli DAC and



Fig. 2 Proposed badge style sensor platform module

(c) data conversion circuits.

The surface of the chip provides a CE (counter electrode), RE (reference electrode) and eight WE (working electrode) array for amperometric sensors. Also, the chip provides gate voltage and current sweeping for eight FET based conductometric sensors.

After sensor data acquisition, the next steps in the signal processing stage are denoising, feature extraction and classification for which we have developed and implemented customized algorithms. These algorithms have been evaluated using data from two distinct real-life scenarios, namely;

- The sensors are exposed to a pollutant (usually present in high concentration) for a long period of time, and as a result the sensors saturate and the outputs have a steady-state value.
- The sensors are exposed to a pollutant gas for a short period due to which we obtain a transient response consisting of peaks in the sensor output.



Fig. 1 Block diagram of the proposed exhaust monitoring system

Appropriate combinations of features and classification algorithms for each scenario have been tested offline using Matlab.

The rest of the paper is organized as follows. Section 2 presents the details of the analog front-end. Section 3 describes the denoising approach. The feature extraction and classification techniques as well as the results obtained on synthetic and experimental datasets are detailed in Sects. 4 and 5 respectively. The last Sect. 6 presents concluding remarks.

2 Analog front-end design

To satisfy the size and power consumption requirements of the measurement system, an integrated readout IC, data acquisition and data signal processing module are required. The signal chain for the readout system is illustrated in Fig. 3(a). Figure 3(b) shows typical measurement setup for analog front-end (AFE) with both conductometric and amperometric sensors. In a typical test application the vapor to be tested is injected into the small chamber and AFE delivers the electrical signals from chemical reaction with gas sensors. The AFE consists of a potentiostat, a current-tovoltage converter, a resistor string digital-to-analog converter (DAC) and a nested chopped analog-to-digital converter (ADC) for the amperometric sensor as shown in Fig. 4. The gas sensor interface circuitry is made of a current steering DAC, a resistor string DAC for sensor stimuli, and a nested chopped low-offset ADC for the conductometric sensor in Fig. 6. The whole system operates with a supply voltage of 1.8 V and is implemented in 0.18 µm CMOS process with one poly and six layers of metal.

2.1 Amperometric sensor AFE: system implementation

The amperometric sensor produces current output depending on gas concentration while the AFE applies a voltage between working electrodes (WEs) and reference electrode (RE). The applied voltage stimulus can determine sensing mode in amperometric sensor system such as pulse voltammetry or a cyclic voltammetry. In Fig. 4, a three bit resistor string DAC is used as a stimulus for staircase voltammetry. Stimuli sets the potential applied across the electrochemical cell and can be either constant voltage or cyclic voltammetry measurement [19, 20, 44]. Based on sensor response characterization, a 125 mV DC stair step stimulus is generated to get reduction/oxidation between the



Reference Electrode (RE) and the selected Working Electrode (WE), sweeping from -125 to 870 mV differential signal with respect to a reference electrode (RE) absolute potential of 1 V. However, the approach with DC constant voltage causes only oxidation of electrochemical gases to detect chemical reactions more rapidly. The potentiostat enforces a controlled potential at an electrode to produce the desired perturbation for measuring and recording current versus time response [48]. In Fig. 4, the potentiostat consist of analog devices constructed with operational amplifiers and is used to maintain the voltage between the WEs and the RE. Based on the force to break equilibrium for oxidation/ reduction reaction, the Faradaic chemical reaction occurs at the WE. The RE, which ideally carries zero current, and it can track the applied voltage. When a potential is applied to two electrodes (RE and WE) system, the Faradic current from electrode chemical cell is measured as a function of the potential. Since the reference electrode carries sensor biasing current, the electrode will polarize and an over potential will occur. Therefore, the potential at the WE is unknown. To avoid this phenomenon, a three electrode system is used. To satisfy this, a large gain is required for amplifiers A1 and A2 in Fig. 4 [21, 45]. The range of the sensor output signal can occur at an uncertain value within the range of supply voltage. Therefore, the operational amplifiers should have as high of a signal swing as possible. To achieve high swing, the operational amplifiers should have rail-to-rail outputs and the operational amplifiers should drive the large double layer capacitor of the CE and WE. Also, The Faradaic current based on chemical reaction is amplified by a standard transimpedance amplifier with a feedback resistor, R_{f} . The SNR of the system at the output of the transimpedance amplifier is given for Fig. 4(b). The SNR of the system at the output of the transimpedance amplifier is given by $SNR = \left(R_f^2 \circ i_f^2\right) / \left(\overline{v_{\text{noise,out}}^2 + R_f^2 \circ \overline{i_{\text{sensor}}^2} + kT/C_s}\right)$, where I_f is the faradaic current, $V_{noise,out}$ includes the output offset noise of amp and thermal noise of R_f , i_{sensor} is sensor noise, and kT/C_s represents ADC sampling stage. Based on these requirements, the operational amplifiers are implemented using a rail to rail input stage architecture as shown in Fig. 5 [20]. In fact, the high impedance amplifier at RE ensures that very little current flows through the RE and enforces all current to flow from the CE to the WE when maintaining a constant voltage at equilibrium. The current from the potentiostat is converted to voltage through an I-to-V converter at the input of the ADC. A current range of 10 nA-100 µA is detected depending on gas concentration.











Fig. 6 Sensor analog front-end circuit setup for a conductometric sensor.
a Interface circuitry for conductometric sensor.
b Model of a typical readout circuit for conductometric sensor



2.2 Conductometric sensor: system implementation

The conductometric sensor based on single wall carbon nanotube (SWNT) is a miniature three-electrode device designed to measure the conductivity of the gas sensitive nanostructures placed between the electrodes [22]. Figure 6(a) shows the relevant Analog-Front-End (AFE) components for the conductometric sensor. As shown in Fig. 6(b), the noise specification for the ADC. Where $V_{in,dc}$ is input referred offset of preamp, $V_{n,a}$ is preamp input noise, and $V_{n,q}$ is the power spectral density of the quantization noise. Sensing resistor is 10 M Ω and predetermined current source is 100 nA. Input referred noise of resistor is $4kTR V^2/Hz$ and preamp noise is typically 3 nV/ \sqrt{Hz} . The accumulated output noise at ADC input is about 4kTR. The noise of ADC is kT/(Cs*fosr). Output signal Total output noise density is $4kTR + kT/(Cs*fosr) + V_{in,dc} + V_{n,a}$.

To precisely measure the large conductance change of the sensor depending on the concentration, a high accuracy 9-bit current steering DAC in Fig. 7(a) is used to push a programmable current level into the sensor array. The current range of the DAC is from 100 nA (equivalent to 1 LSB) to 51.1 μ A. The DAC has a measured DNL of +0.402/-0.42 LSB and INL of +0.941/-0.808 LSB. In order to detect the resistance change in the conductometric sensor with 1% or better accuracy, the sensor stimuli quantization noise should be lower than 1%, which sets the absolute minimum quantization error to be 7 bits. The range of the base resistance in the conductometric sensor is between 10 and 10 M Ω , which covers a 10 bit range. The minimum current from the current steering DAC is

determined by the largest sensor base resistance to measure, as well as the voltage headroom for the current array. In fact, 0.8 V headroom for a cascode current source is required for a 1.8 V supply operation. To measure 10 MΩ with 1.0 V voltage swing at the ADC input, 100 nA is selected as 1 LSB of the DAC. To measure 100 Ω as 1% change in 10 kΩ at 1 V, the maximum current source needed is calculated as 100 μ A. However, carbon nano tube based conductometric sensor can withstand up to 60 μ A only due to reliability limitation. Therefore a 9 bit current steering DAC (51.1 μ A peak current) is chosen. The specific selected current level depends on ADC output



Fig. 7 Implementation and DNL/INL of current steering DAC for the conductometric sensor code levels and it is controlled by the microcontroller. To increase the conductometric sensor sensitivity level to detect resistance changes when exposed to diesel and gasoline exhaust, a 2-bit R-string DAC with a voltage buffer (Class AB) is used to apply a static voltage to the gate of the sensor. The output of the DAC is used to apply a static voltage to the back-gate of the conductometric sensor. After driving the programmable current to drain and applying voltage to gate of the sensor, the result of the conductance change between drain and source is digitized by $\Sigma\Delta$ ADC.

2.3 First order $\Sigma\Delta$ ADC with nested chopper stabilization

The $\Sigma\Delta$ ADC is used to digitize the electrochemical response voltage which is obtained from the amperometric sensor and the conductometric sensor. The complete signal flow diagram for the ADC with cascaded integrate comb (CIC) decimation filters are shown in Fig. 8(a) [47]. The outputs of both amperometric sensors and conductometric sensors are applied to the same ADC via an analog multiplexer. Two nested choppers modulate the output signal from the sensors to two distinct frequencies. First is a low frequency chopper at the ADC input and the second one has a high frequency inside of the ADC. Figure 8(b) and (c) show the frequency spectrum for nodes W, X, Y, and Z in Fig. 8(a). Figure 8(d) shows the implementation of nested chopper stabilization technique and digital decimation filter with down sampling rate K and M.



Fig. 8 The complete signal flow diagram and frequency spectrum for $\Sigma\Delta$ ADC with decimation filters

The slow chopper is applied to decrease the mismatch related residual offsets in the sampling network and moves the sensor signal to a low chopping frequency [23, 24]. After the external slow chopper modulates the input signal, the first order ADC digitizes the signal at the slow chopper frequency and any potential residual offset at DC at node W as shown in Fig. 8(a), It is critical to keep the slow chopped signal within the flat-band of the quantization noise for the ADC as shown in Fig. 8(b). Inner fast chopper pair is required for pushing 1/f noise and DC offset of the ADC integrator to a higher frequency. The high frequency chopping is closed within the integrator, and the digitized signal at the ADC output stays at the lower chopping frequency. The demodulation of the input signal occurs after the first digital low pass filter. The cutoff frequency of the first set of CIC filter should be higher than the chopper frequency to eliminate the risk of high frequency noise demodulation. In fact, the first filter should pass the odd harmonics of signal at odd chopper frequencies because the signal should be reconstructed with low distortion. After the digital demodulator with slow chopper frequency, the signal at the slow chopper frequency is down-converted back to DC by the chopper switches in the digital filter module. Finally, the low frequency drift at slow chopper frequency are eliminated by the second digital low-pass filter as shown in Fig. 8(c) and (d).

A 16 bit converter is targeted for this system, since the system was anticipated to have about 100 dB dynamic range based on sensor noise floor and readout chain gain requirements. The noise floor of the sensor is determined by the sensor electrode size, eventually determining the overall signal chain gain and resolution requirement. For the conductometric sensors used, minimum detectable resistance was determined to be 100 Ω with a 10 k Ω base resistance. This corresponds to a minimum ADC resolution of 10 bits when both amperometric and conductometric sensors are used simultaneously in the gas detection system. The required resolution of sigma delta ADC is between 10 bit and 16 bit, making it flexible for various minimum detection current values and sensor resistances. Output of the ADC is single-bit bitstream data and is stored into flash memory in the gas detection system and postprocessed off-line on a PC platform.

The first-order nested chopped $\Sigma\Delta$ modulator architecture is shown in Fig. 9. The first order $\Sigma\Delta$ ADC consists of an integrating amplifier with a 12 pF sampling capacitor according based on kT/C noise requirements, and the ADC operates at 262.144 kHz. The main drawback of the first order $\Sigma\Delta$ ADC is generation of tones and pattern noise due to static frequency content at the input. To reduce tonal behavior and pattern noise, a non-periodic dither signal is applied at the quantizer input. A linear feedback shift register (LFSR) is used to generate a dither signal as shown



in Fig. 9 [24, 46]. Figure 10 shows the PSD of the ADC output for a full scale input of 1.2 V. The modulator is operated at a frequency of 262.144 kHz, which yields a conversion rate of 32 Hz. The low frequency offset, undesired signal modulation caused by the modification of the on-resistance of the transistor switches is pushed to higher frequency by the slow chopping as shown in Fig. 10(a). As shown in Fig. 10(b), the DC offset reduction due to nested chopping is reduced by almost 500 μ V with respect to without slow chopping. Tables 1 and 2 shows the specifications of the two types of sensors. The front-end IC is implemented on a single poly, 6-level metal 0.18-µm CMOS process. The differential amplifiers in the integrator has 68.2 dB DC gain and the class AB buffer amplifier for resistor string DAC has 86 dB DC gain. The total power consumption of AFE is 23.4 mW at a supply voltage of 1.8 V for all 16 sensor channels. The chip core area is $2.65 \times 0.95 \text{ mm}^2$. The analog front end IC achieves is 91 dB SNR.

3 Signal denoising

Following the circuit design aspects, this section describes the steps the signal processing and recognition stage. We start by describing signal denoising using wavelets and then continue with the feature extraction and pattern classification approaches.

3.1 Noise in acquired sensor data

Data acquisition is the first step in data analysis; sensors collect the data and convert them into an electrical signal,

which is used for subsequent analysis. However, the electronic interface also introduces noise into the sensor measurements which may result in inaccurate classification of the responses. Amperometric sensors detect analytes using the modulation of current flow caused by the electron transfer reactions of the chemical. The current is a direct measure of the rate of the electron transfer reaction and hence is proportional to the concentration of the analyte [25]. Conductometric sensors rely on the chemical modulation of the conductivity of selected nanostructures by the target analyte. The change in electrical resistance or sensitivity is given by

$$S = \frac{R - R_0}{R_0},\tag{1}$$

where R_0 and R are the original and modified resistances respectively. Ideally, the sensitivity is proportional to the concentration of the analyte. In our case, the current being measured is in the order of nAs and the change in resistance is in the order of $\mu\Omega s$. Due to the low signal-tonoise (SNR) ratio, the signal peaks, that indicate the presence of analytes, can be easily corrupted. This creates difficulties in measurement of peak parameters such as peak height, width and shape. Hence signal denoising is essential to improve the sensitivity and accuracy of e-noses.

3.2 DWT-based denoising

The Discrete Wavelet Transform (DWT) is a linear transformation that can be used to analyze temporal and spectral properties of non-stationary signals. The DWT of a sequence x(n) is defined by the following equation





$$W(n) = \sum_{j} \sum_{k} x(n) 2^{-j/2} \psi(2^{-j}n - k),$$
(2)

where ψ (.) is the transforming function referred as the mother wavelet. The DWT decomposes the signal into coarse and fine scales, thereby providing a multi-resolution representation. The DWT is computed by application of successive levels of pairs of analysis filters to the input signal. The advantage of wavelet representation is that it can provide time and frequency parameters for specific dynamic signal events, i.e. *time-frequency localization*. In contrast, the Fourier transform based filtering methods assume that the signal is stationary and thus cannot provide any information on the variations in the spectrum with respect to time.

Wavelet based denoising was originally proposed by Donoho [26]. DWT based denoising techniques for biosensors have been discussed in [27]. Denoising using the DWT is a nonlinear operation that involves the following steps:

- Select or design a suitable wavelet transform on the noisy data to obtain the wavelet coefficients.
- Threshold the wavelet coefficients to remove the noise.
- Zero-pad the signal and take the inverse DWT of the thresholded coefficients from the previous step to interpolate in the time domain and obtain the signal estimate.

Two types of thresholding operations can be performed: hard and soft. In hard thresholding, the wavelet coefficients whose absolute value |W(n)| is less than the specified

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Analog front end IC	
Technology	0.18 μm CMOS, 1 poly 6 metal layers
Die size	$2.65 \text{ mm} \times 0.95 \text{ mm}$
Power consumption	23.4 mW (1.8 V supply)
Opamp spec.	Gain (86 dB), CMRR(95 dB), power(180 µW), GBW(3.4 MHz), PM(67°), CM input(1.6 V), output swing(1,77 V)
Diff. amp spec.	Gain(68.2 dB), CMRR(71 dB), power(190 μW), GBW(3 MHz), PM (90°) CM input range(1.4 V), output swing(3.12 V)
Resistor string DAC	DNL (+0.026/-0.012 LSB)/INL(+0.005/-0.028 LSB), power(402.7 μW with class AB amp)
Current steering DAC	DNL (+0.402/-0.42 LSB)/INL(+0.941/-0.808 LSB), power(93.6 µW)
Slow chopping freq/Fast chopping freq.	32 Hz/131.072 kHz

 Table 2
 Sensor specifications

Table 1 Specifications of

sensor interface

Sensor array		
Array size	$2 \text{ cm} \times 2 \text{ cm}$ for conductomeric sensor	
	$10 \text{ cm} \times 10 \text{ cm}$ for amperometric sensor	
Sensor Characteristics	Conductometric sensor: 10 k Ω -10 M Ω	
	Amperometric sensor : 10 nA-100 µA	
Electrode spec	Cr/Au (20/180 nm) on SiO2/Si substrates for conductometric sensor, thick carbon film with 1.25 Ag/AgCl for amperometric sensor	

threshold limit Th are set to zero. Soft thresholding, which is used in our simulations, is an extension of hard thresholding; it first performs hard thresholding, and then it reduces the absolute value of the nonzero coefficients by Tas shown below.

$$|W(n)| = \left\{ \begin{array}{ll} 0, & \text{if } |W(n)| \le T_h \\ |W(n)| - T, & \text{if } |W(n)| > T_h \end{array} \right\}$$
(3)

In our simulations, the values of the denoising parameters were determined using a training set drawn from the data. The values which produced the best denoising performance on the training set were assumed to perform similarly on the entire dataset (Fig. 11). The values selected are given below,

- (a) the biorthogonal wavelet achieved the best performance in terms of reduced noise power,
- (b) the level of decomposition was fixed at 7 and
- (c) the threshold T_h was set to be 15.5.

4 Simulations on synthetic data

4.1 Synthetic dataset: motivation

A key problem often associated with sensor signal processing tasks is the lack of relevant and representative data. The characteristics of signals from different types of chemical sensors vary widely which limits the effectiveness of any generic dataset, even if it were available. The alternative is to wait for the design, fabrication and testing of sensors before embarking on the feature extraction and pattern recognition tasks. But the experiments required to generate the real sensor data can be time-consuming and difficult. However, adopting this approach unnecessarily delays the development of the signal processing module. Hence, the approach followed here is to use synthetic data on which candidate algorithms can be trained and tested. The algorithms are validated against the experimental datasets once they become available.

In this case, typical saturation kinetic equations shown below are used to generate the artificial sensor data.

$$R = \frac{R_{\max}C}{K_s + C},\tag{4}$$

$$R = \frac{R_{\max}C}{K_s + C + \frac{I_h}{K_s}},\tag{5}$$

$$R = \frac{R_{\max}C}{K_s + C + \frac{C^2}{K_s}},$$
(6)

where R_{max} is the saturation response, *C* represents the analyte concentration and K_i , K_s and I_h are analyte specific constants.

4.2 Simulations on synthetic data

A dataset [28] of synthetically generated sensor responses representing steady-state values was used in the implementation of our customized signal processing modules. The analytes to be identified are ethanol, methane, ammonia and nitrogen-dioxide. The set consists of 36 vectors representing steady-state outputs from 6 sensors, out of which 20 vectors are responses to the 4 single gases (at 5 different concentrations) and the remaining 16 vectors are responses to 4 gas-mixtures (at 4 different concentrations). Thus the



Fig. 11 Original and denoised signals

analytes have to be classified into one of the 8 target classes. A sample plot of concentration versus sensor output for ammonia (NH_3) is shown in Fig. 12.

Principal Component Analysis (PCA) is often used in signal detection, signal compression and dimensionality reduction. It is commonly used in electronic nose applications for feature selection when the sensor outputs are at steady-state. PCA [29] is an approach that derives new and useful features by forming linear combinations of original features. PCA is an orthogonal projection of data from a higher dimensional space to a lower dimensional space such that the variance of the projected data is maximized. Let C be the covariance matrix of a normalized and mean-subtracted dataset X, each row of which is a measurement and W be the matrix of basis vectors. The set of basis vectors is associated with a subset of the eigenvectors of C. The PCA transformation equation is given by

$$Y = XW, (7)$$

Since the eigenvectors are mutually orthogonal, the set of projected data is uncorrelated with each other and as a result,





Fig. 13 Distribution of variance among the 6 eigenvalues

each direction accounts for variation which has not been captured by the others. Feature extraction and graphical analysis using PCA has been extensively used in electronic nose applications such as detection of pathogenic bacteria in water [30], distinguishing volatile organic compounds (VOCs) using coated TSM sensors [31].

The projection of the data points representing single gases in the 2-dimensional (Fig. 14) PC space is shown to enable visual analysis. As can be seen, scores representing each gas are clustered together and there is a clear separation between the clusters corresponding to each gas. This motivates the selection of the first few principal vectors as features for the pattern classification algorithms. In this case, the first four principal components account for 95% of the variance as shown in Fig. 13. Thus, we transform the original data by projecting it on the subspace spanned by the four orthogonal eigenvectors corresponding to the four eigenvalues. We adopted the following procedure for training and evaluating the algorithms. A training set was constructed by selecting 25 vectors from the available 36 vectors. The algorithms were trained using only this







training set. The performance of the trained algorithms was evaluated using the test set, which consisted of the remaining 11 vectors. The training data is used to carry out model selection, i.e. a model that predicts the output (target labels) from the input (sensor responses) with minimum error was chosen. To compensate for the small data set during the training process, n observations were omitted and the rest was used for training (the leave-*n* out procedure). Classification performance was evaluated using the left-out samples. This procedure was repeated m times, leaving out different sets of *n* observations during *m* iterations and averaged the performance (*m*-fold cross validation) [32]. A value of m = 5 and n = 5 was used for this simulation.

We customize, implement, and compare the following algorithms that are popular in electronic-nose applications for analyte classification [6]. We provide the details of the pattern classification algorithms used.

- Linear/Quadratic Discriminant Analysis (LDA/QDA) [33]: The aim of discriminant analysis is to find a projection that minimizes distances within classes and maximizes the distances between classes, i.e., it seeks to maximize the ratio of S_b to S_w , where S_b represents the between-group variances and S_w represents the within-group variances.

$$S_b = \sum_{i \in \text{classes}} P_i E \big| (\mu_i - \mu) (\mu_i - \mu)^T \big|, \tag{8}$$

$$S_W = \sum_{i \text{cclasses}} P_i E \big| (x_i - \mu) (x_i - \mu)^T \big|, \tag{9}$$

where $\{P_i\}_{i=1}^{\text{classes}}$ represents the prior probabilities of the classes, $\{\mu_i\}_{i=1}^{\text{classes}}$ is the mean of the entire data and μi

represents the means of the classes. LDA fits a multivariate normal density to each group, assuming that the covariance matrices of all the classes are identical. QDA assumes that the covariance matrices of all the classes are arbitrary. The Discriminant Analysis Toolbox [34] was used for LDA/QDA. For this classifier, we do not perform PCA on the dataset as PCA might ignore the discriminatory features which are used by LDA/QDA for classification.

- Multi-Layer Perceptron (MLP) [32, 35]: MLPs implement linear discriminants but in a space where the inputs have been mapped nonlinearly. To permit a much larger range of decision boundaries the discriminant function g(x) can be expressed as a linear combination of non-linear basis functions ϕ as follows:

$$g(x) = w^{T} \varphi(x) + w_{0},$$
 (10)

where *w* represents a weight vector whose values are learnt by the MLP using a training algorithm. We used the Netlab toolbox [36] for implementing MLPs. A 2-layer MLP was used in all cases. They were trained using the scaled conjugate gradient (SCG) algorithm, which has modest memory requirements and ensures fast convergence. Weight decay is used to improve generalization. A weight decay parameter of 0.01 and a learning rate parameter of 0.01 were used. The number of neurons in the hidden layer was determined by cross validation.

 Radial Basis Function (RBF) Network [35]: A radial basis function (RBF) network is similar to a MLP, but it achieves pattern classification by fitting each class with a localized kernel function instead of constructing hyperplanes. A RBF network has two layers—namely, a non-linear hidden layer and an output linear layer. The radial basis function used in our simulations is the Gaussian function,

$$\varphi_k(x) = e^{-\frac{\|x-\mu_k\|^2}{2\sigma_k^2}},\tag{11}$$

where x is the d dimensional feature vector and μ is the vector determining the centers of the basis functions. This was implemented in MATLAB using Neural Network Toolbox. To determine the weights, the learning rate parameter was fixed at 0.01. As in the previous cases, cross validation was used to determine the number of hidden neurons.

Learning Vector Quantization (LVQ) [35]: The learning vector quantization (LVQ) network uses supervised competitive learning. Topologically, it consists of a competitive (or unsupervised) hidden layer that learns to classify input vectors and an output linear layer that transforms the competitive layer's outputs into user-defined target classes. The input space is divided into a number of distinct regions called Voronoi cells. For each region, a reconstruction vector (or Voronoi vector) is defined. For a new incoming test vector, its region is first determined, and the data vector is then represented by using the reconstruction vector for that region.

The LVQ1 algorithm was used to perturb the reconstruction vectors so that the quality of the Voronoi cells is improved. The algorithm used for training is LVQ1. The number of hidden neurons was determined by cross-validation. This was implemented using the MATLAB Neural Network Toolbox.

– Support Vector Machines (SVM) [29, 35]: An SVM performs classification by transforming lower-dimensional data into higher dimensional patterns, so that data from two categories can always be separated by a hyperplane. SVMs are known to maximize the separation between the classes, hence they are known as maximum margin classifiers. The vectors that constrain the width of the margin between the classes are the support vectors.

The Spider toolbox [37] was used for implementing SVMs. To extend SVMs to solve multi-class classification problems, one-versus-one (OVO) binary classifiers are constructed to separate one class from another. For a k-class problem, k(k - 1)/2 binary classifiers are required. The type (polynomial or RBF) of the mapping kernel function and its associated parameter (order and width respectively) was determined by cross validation.

The parameters determined, for the different algorithms, experimentally by cross-validation are given in Table 3. The parameter determined using cross validation for MLPs,

Table 3 Cross validation parameters	Algorithm	Parameter value
	MLP	4
	RBF	4
	LVQ	6
	SVM	Polynomial, 2

Table 4 Classification performance on the test set

Algorithm used	Classification (9	%)
	Raw data	Extracted features
MLP	54.55	72.73
LDA/QDA	81.82	_
LVQ	72.73	72.73
RBF	81.82	81.82
SVM	72.73	81.82

RBF networks and LVQ networks was the number of neurons in the hidden layer. The type of kernel function (whether polynomial or radial-basis) and its corresponding degree/width were the parameters determined for SVMs. No parameters were selected by cross-validation for LDA/ QDA.

For steady-state responses, we train the classifiers using the original dataset and compare their performance to classifiers which are trained on the transformed data set (features extracted using PCA) in order to verify the effectiveness of feature extraction. The results of our simulations are shown in Table 4. The performance columns denote the percentage of correct classifications made on the test dataset. PCA ignores the discriminatory features which are used by discriminant analysis for classification. Hence, we do not perform PCA on the dataset when the classifier is LDA/QDA.

Our results reveal that feature extraction using PCA improves classification. LDA/QDA, RBF and SVM were found to provide the best performance in this scenario on the test set.

5 Simulations with experimental data

5.1 Steady state responses

Three sets of experimental data [38–40] were available for evaluating the steady-state classification performance.

The gases to be identified in Dataset E1 are acetone, ethanol, methanol, dichloromethane (DCM) and methyl ethyl ketone (MEK). The conductometric sensor array used



Fig. 15 Sample response of bare SWNT conductometric sensor to acetone $% \left[{{\left[{{{\rm{SWNT}}} \right]}_{\rm{SWNT}}} \right]_{\rm{SWNT}}} \right]$



Fig. 16 Dataset E2: projection of sensor responses of single gases on the first 2 PC axes

Fig. 17 Dataset E1: projection of sensor responses of single gases on the first 3 PC axes

for analyte detection consisted of seven sensors: bare, SWNT/OEP, SWNT/TPP, SWNT/Fe-OEP, SWNT/ Ru-OEP, SWNT/Fe-TPP and SWNT/Ru-TPP. OEP (octaethyl-porphyrin) and TPP (tetraphenyl-porphyrin) are compounds used to functionalize the sensor surfaces to increase their sensitivity. The sample response of bare SWNT conductometric sensor to acetone is shown in Fig. 15.

The feature data matrix was constructed whose columns were the peak responses from the seven sensors and the rows represent measurements for each gas. For each gas, three measurements (corresponding to 100, 75 and 50% saturation) were selected. Thus, the data matrix had 15 rows and 7 columns. Dataset E2 consisted of responses of three gases: ammonia, sulphur dioxide and nitrogen dioxide to a conductometric array of four sensors: bare, SWNT/Au, SWNT/SnO₂ (as prepared) and SWNT/SnO₂ (annealed). The dimension of the feature data matrix was 27×3 (Fig. 16).

Multivariate analysis was carried out by performing principal component analysis (PCA). In the first case, it was determined that the first three principal components (PCs) accounted for around 88% of the total variance. In the second case, the first two PCs accounted for over 94% of the total variance. As can be seen from Fig. 17, the points are well clustered and were separated with 100% accuracy by all the pattern classification algorithms considered in this work.

It should be noted that in the more challenging problems such as those involving easily confusable gas mixtures (a preliminary dataset consisting of responses to two binary



mixtures was provided in Dataset E3) the clustering will not be as clear as in the cases discussed here. The data points in the mixture dataset were not sufficient to draw conclusions about the suitability of the discussed feature extraction and pattern classification algorithms. We note, however, that a simple linear classifier working on PC features gave a classification accuracy of 87.5% on the training set.

5.2 Transient responses: simulations

Two sets of experimental data [41, 42] were used to evaluate transient responses. The first dataset (Dataset T1) consists of responses of three gases. These are oxygen, nitrofluorene and nitronaphthalene present at the same concentration (10 ppm) detected by four different types of amperometric sensors (C/Pd/Pt/Ru coated WE). The second (Dataset T2) consists of responses of three gasesoxygen, hydrogen sulphide and sulphur-dioxide present at different concentrations (ranging from 400 ppb to 2 ppm) detected by a single amperometric sensor (C coated WE). The sample response of bare C WE amperometric sensor to SO_2 is shown in Fig. 18.

Here, the features based on the transient response are considered. A set of 4 features is extracted from the peaks of the transient signals [43] (Fig. 19). These are:

- (a) the difference between the peak and the baseline,
- (b) the area under the curve,
- the area under the curve left of the peak, and (c)
- (d) the time from the beginning of the signal to the peak.

Cross-validation was used for model selection in this case also. Again, no cross-validation was carried out for discriminant analysis. MLP and LVQ were also tried, but they performed poorly and achieved a classification accuracy of around 50%. The results of the 3 algorithms are



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Fig. 18 Sample response of bare C WE amperometric sensor to SO₂

Table 5 Cross validation parameters	Algorithm Value of parameter	
	RBF SVM	4 Polynomial, 2

shown in Table 5. For transient responses, SVMs were found to give the best performance on the test dataset. The performance of the algorithms must be evaluated on larger datasets when they become available before further conclusions can be drawn regarding the discriminative capabilities of the classifiers. Also, the performance of the algorithms was better on the experimental dataset as compared to the synthetic dataset because the latter dataset was more complex-it had 36 records drawn from nine classes (which included single gases and gas mixtures) whereas the former had the same number of records, but drawn from only three classes.





6 Conclusions

A signal processing approach was developed for detecting environmental pollutants along with a 0.18- μ m CMOS AFE IC designed for a 16 channel gas sensors array. The AFE IC consists of an integrated potentiostat, a low noise I/V converter, a current steering DAC, resistor string DACs and the first-order $\Sigma\Delta$ ADC for both conductometric and amperometric sensors. To reduce offset and residual noise at low frequency that arises due to clock feed through mismatches and integrator mismatches, the chopper stabilization was used.

Following the data acquisition section, the motivation for the feature extraction techniques chosen for steady state and transient responses was provided and the effectiveness of these features with respect to signal classification was analyzed. Techniques to deal with the paucity of training data were also described. For steady-state responses, PCA could be used for feature extraction. For transient responses, the four parameters from the peak of the transient curve were found to provide good features. LDA/QDA and SVMs have shown good performance among the classification algorithms used in this work. We are currently working on larger datasets to verify and test further the performance of the classifiers. Future directions to this work include developing techniques to determine the concentration of the analytes when they are present in mixtures.

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